

## Thermodynamic characterization and behavior of epoxy / fly ash composites

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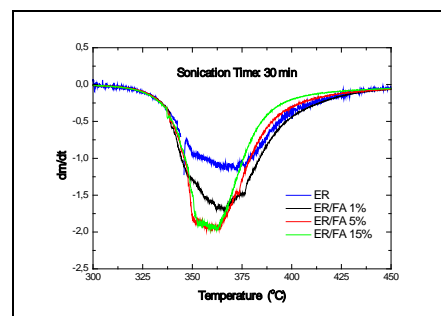
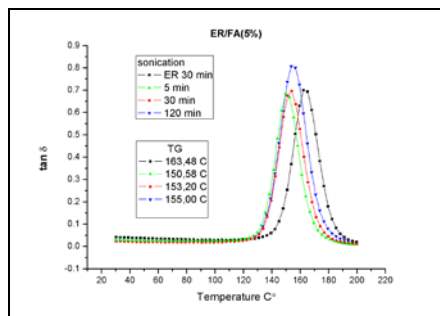
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**Abstract:** The Fly ash (FA) is a waste by-product rich in oxides such as SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub> and Fe<sub>2</sub>O<sub>3</sub>, which has proved to have some favourable functions as filler in polymer composites [1, 2]. In this work, we have prepared epoxy resin (ER) composites filled with fly ash. The fly ash was produced at the power stations of Kozanis region in northern Greece and it is rich in CaO due to the origin of the burned lignite. An epoxy system (DGEBA) was used as matrix along with a triethilentetramine (TETA) curing agent. Optical and Scanning electron microscopy (SEM) was used to clarify the dispersion and the degree of aggregation/agglomeration of fly ash particulates in the matrix. In addition, DMA and DSC and TGA measurements are also employed to characterize dynamic mechanical properties, crystallinity and the heat-resistant performance of the composites. It was concluded that the mechanical stirring and ultrasonication was a useful combination to prepare highly dispersed fly ash composites. Interesting results concerning the effect of filler content and the sonication time on the dispersion and the deaggregation/deagglomeration of fly ash and on the thermomechanical properties of the composites were derived. Two DMA and TGA characteristic diagrams are shown below.



### References

- [1] Ahmad, A. Mahanwam, J. Miner. Mater. Charact. Eng. 9, 183-198 (2010).
- [2] R.S. Raja, et al. Int. J. Min. Met. Mech. Eng. 1, 34 (2013).